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OPL

One Point Lesson

What is a OPL?

It is a communication tool for sharing:



Knowledge and Skills on the Equipment.







Problem issues.







Improvement opportunities.

Their Objective?

-  Raise Knowledge and Skills within a short period of time.
-  Have knowledge base handy for using them when we may need.
-  Encourage Team-Work!
-  Enhance commitment/Ownership of the Operators on their equipment.

How to Create a OPL?

-  A member of a team writes a lesson.
-  He/She explains the purpose to the rest of the team.
-  The team discusses ways to improve the OPL.
-  We get a Clear Reliable OPL!

How to Create a OPL?



- ① Take a piece of paper (A4) and put a title about the contents...
- ② Insert drawings or photographs to explain the lesson. Use fewer than 20 words
- ③ Check it with a Leader or TPM Champion
- ④ Show it to your peers.

Keys to a Successful OPL

- ☺ Be original. Use different materials in your OPL page, make it memorable!
- ☺ Transmit ONLY ONE piece of Knowledge
- ☺ Simple and Clear.
- ☺ Verify that the facts are exactly as explained in the OPL
- ☺ Contribute to spread the word to everyone!

Congratulations, You're ready to help other people know more!

- At TPMonLine we acknowledge the value of our Readers', Visitors', and Associates' Contributions and Input.
- This was contributed by J. Kinen of ACOR, Argentina. We thank him.
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